mPOWER COMPARISON vs. Jergens Ball Lock

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Loss (Moderate or Minimal Importance)

LOSS of SIGNIFICANT IMPORTANCE

(MSRP)

Modern

Jergens

CHARACTERISTIC

Ball Lock

SpeedLoc

RECEIVERS

Tolerance Required on Receiver Pocket Depth	+.002"/000"	+.010"/005"
Tolerance Required on Receiver Pocket Diameter	+.0005"/0000"	+.0005"/0000"
Surface Area Consumed for Face Mount Receiver (25mm)	3.34 sq. in.	1.77 sq. in.
Pullout Strength (25mm)	22,500 lbs	>25,000 lbs*
Price (25mm Face Mount)	\$49.75	\$38.18
Backmount Design	Yes	Not Needed

^{*} Receiver Did not Pullout, Locator Bolt Broke.

LOCATORS

Maximum Clampdown Force (25mm)	7,000 lbs.	14,700 lbs.
Self Extracting Capability	No	Yes
Displacement vs. Applied Load when Locator/Shank Torqued per Mfg.		
Recommendation I (in./100 pounds)	.00085	.00062
Ability to Countersink	No	Yes
Optional Compact Head Design	No	Yes
Number of Parts in Assembly	7	4
Locating	.0005"	.0004"

Date: 8/1/07 Rev. 02

mPOWER COMPARISON vs. Jergens Ball Lock

WIN		
Loss (Moderate or Minimal Importance)		
LOSS of SIGNIFICANT IMPORTANCE	(MSRP)	(MSRP) Modern
CHARACTERISTIC	Jergens Ball Lock	mPower SpeedLoc
Can use with Docking/Hanger System on HMC's	No	Yes
Durability	???	High
Price (25mm)	\$77.22	\$73.16
Fixture Changeover Time	???	2 minutes approx.

SUMMARY:

- 1.) Easier (less costly) to install
- 2.) More durable
- 3.) Less expensive to purchase
- 4.) Offers more options
- 5.) Extracts itself
- 6.) Uses less real estate on the fixture plate.
- 7.) Allows greater fixture plate thickness tolerance
- 8.) Greater hold down force
- 9.) Call dock or hang fixture plates in HMC Applictions.
- 10.) Can be countsunk flush to fixture plate

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