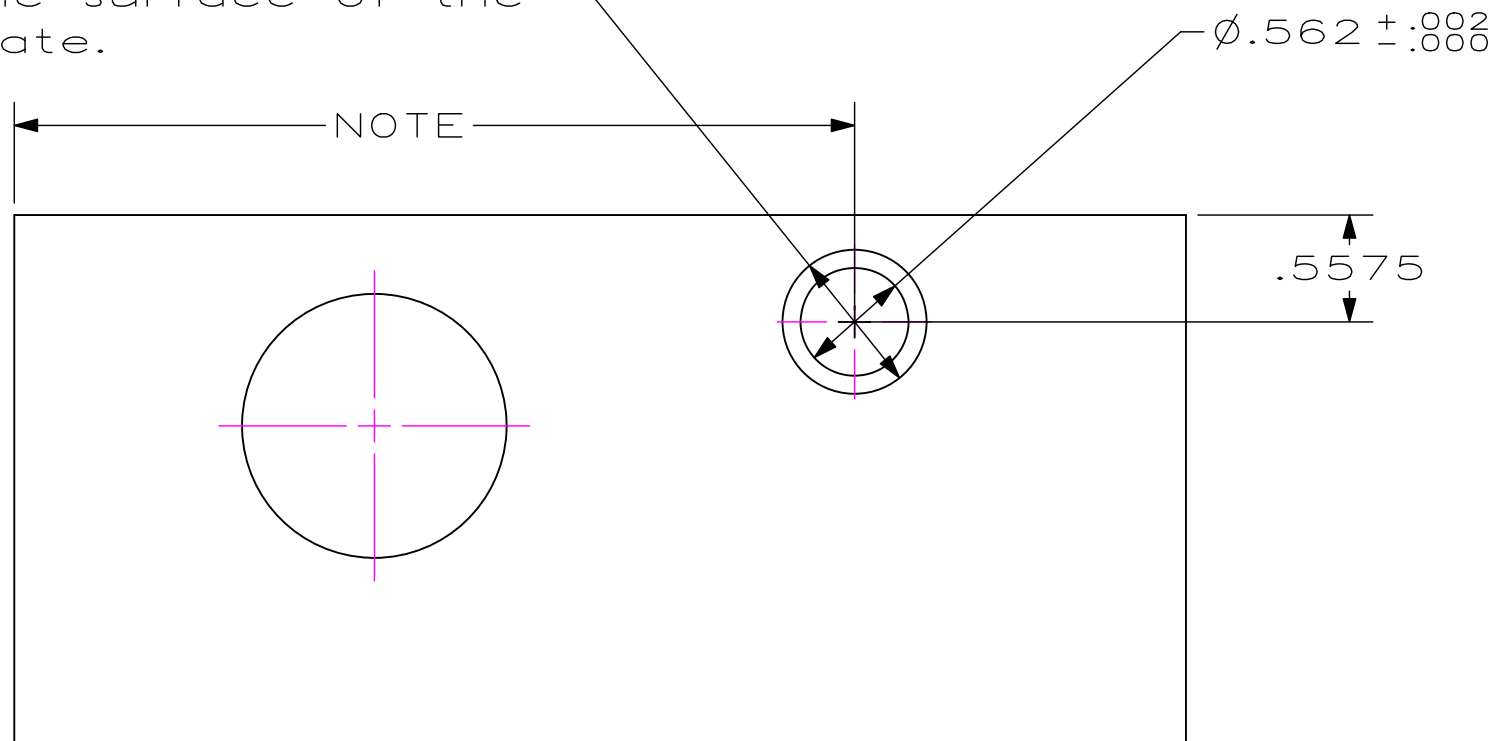




Note:
The docking stud must be at the same dimension as the centerline of the Docking Plates.

$\phi .750 \times 82^\circ$
C'Sink so a $3/8$
F.H.C.S. is under the surface of the Plate.



						All Holes and Sharp Corners to be Deburred .005 to .015 Unless Otherwise Specified	Material:	Checked	Docking Stud Layout for 1" Plate		
						Limits, Unless Otherwise Noted: Fractions $\pm 1/32$ Ang. $\pm 1'$.xx \pm .01 .xxx \pm .005 .xxxx \pm .001	Drawn By : R.R.B.	Approved	 Modern Industries, Inc. Products Division Erie, Pennsylvania 		
No.	Revision	Date:	Drn.	Apr.	Apr.		Date : 5/2/2007		Scale: Full	Drawn In VX	200-DH-10003